Please amend the claims as follows:

1. (Currently amended) A cleaning tool sheet comprising:

at least one fiber bundle laminated on one side of a base sheet, and

a holding sheet bonded to a side of the base sheet opposite the fiber bundle to

provide a space for receiving a holding member,

wherein a central part in the direction of flow of the fibers constituting the fiber

bundle is joined by a central joining part continuously formed in the a central part of the base

sheet, and the base sheet and the fiber bundle are joined at a plurality of spot-form joining parts.

formed intermittently along a spot-form line in a direction crossing the flow direction of the

fibers between the central joining part and two end edges parallel therewith so that a first portion

of fibers in the fiber bundle is bonded only by the central joining part and a second portion of

fibers in the fiber bundle is bonded by the spot-form joining parts and by the central joining part,

and

wherein the spot-form line is positioned along a respective edge of the space

provided by the holding sheet for receiving a holding member.

2. (Previously amended) The cleaning tool sheet of claim 1, wherein some of the

plurality of spot-form joining parts are formed intermittently along another spot-form line

positioned along an edge of another space for receiving a holding member.

2

Ser. No. 10/577,992 Atty. Docket No. HOS-73

- 3. (Previously amended) The cleaning tool sheet according to claim 2, wherein joining positions of the plurality of spot-form joining parts are formed such that they do not overlap in the direction of flow of the fibers in the fiber bundles.
- 4. (Previously amended) The cleaning tool sheet according to claim 1, wherein the base sheet and the fiber bundles are bound by any one of thermal fusion, ultrasonic fusion, gluing or sewing.
- 5. (Previously amended) The cleaning tool sheet according to claim 1, wherein the length of the spot-form joining parts is between about ½ mm and about 5 mm and wherein the distance between consecutive spot-form joining parts is between about 5 mm and about 50 mm.

6-8. (Canceled)

- 9. (Previously amended) The cleaning tool sheet of claim 1, wherein the holding sheet comprises two non-woven sheets bonded together.
- 10. (Previously amended) The cleaning tool sheet of claim 9, wherein the holding sheet comprises two bag form holding parts.
- 11. (Previously amended) The cleaning tool sheet of claim 1, wherein the holding sheet comprises a single non-woven sheet folded in two and sealed to the base sheet.

3

{00251701.DOC/}

Ser. No. 10/577,992

Atty. Docket No. HOS-73

12. (Previously amended) The cleaning tool sheet of claim 11, wherein the holding sheet further comprises a colored part indicating a location for insertion of an insertion part of a cleaning tool.

- 13. (Previously amended) The cleaning tool sheet of claim 11, wherein the holding sheet further comprises a pattern of surface irregularities indicating a location of insertion of an insertion part of a cleaning tool.
- 14. (Currently amended) A cleaning tool sheet comprising: at least one non-woven sheet having a plurality of cuts; and

part and at a plurality of spot-form joining parts along a direction crossing the flow direction of the fibers so that a first portion of fibers in the fiber bundle is connected only along the central joining part and a second portion of fibers in the fiber bundle is connected by the spot-form joining parts and by the central joining part,

wherein the spot-forming joining parts are located on a portion of the non-woven sheet that does not have the plurality of cuts.

- 15. (Canceled)
- 16. (Previously amended) The cleaning tool sheet of claim 14, wherein the spot-form joining parts are randomly oriented on the non-woven sheet.

Ser. No. 10/577,992

Atty. Docket No. HOS-73

17. (Previously amended) The cleaning tool sheet of claim 14, wherein the spot-form joining parts are oriented in lines.

- 18. (Previously amended) The cleaning tool sheet of claim 14, further comprising a holding sheet, the holding sheet comprising two non-woven sheets bonded together to define a holding part therein, the holding sheet bonded to a side of a base sheet opposite the fiber bundle.
- 19. (Currently amended) The cleaning tool sheet of claim [15] 14, further comprising a holding sheet, the holding sheet comprising a single non-woven sheet folded in two and heat sealed to a side of the base sheet opposite the fiber bundle.
- 20. (Currently amended) A method of forming a cleaning tool sheet comprising:

 joining a non-woven sheet to a fiber bundle at a central joining part and a

 plurality of spot-form joining parts along a direction crossing a flow direction of fibers of the

 fiber bundle so that a first portion of fibers in the fiber bundle is joined only by the central

 joining part and a second portion of fibers in the fiber bundle is joined by the spot-form joining

 parts and by the central joining part;

bonding a holding sheet to a side of the non-woven sheet opposite the fiber bundle to provide a space for receiving a holding member; and

arranging the spot-form joining parts along a line that corresponds with an edge of the space.

5

21. (Canceled)

{00251701.DOC/}

Ser. No. 10/577,992 Atty. Docket No. HOS-73

22. (Currently amended) The method of claim [21] 20, further comprising forming

the holding sheet by joining two non-woven sheets together.

23. (Currently amended) The method of claim [21] 20, further comprising forming

the holding sheet by folding a single non-woven sheet in two.

24. (Previously amended) The cleaning tool sheet of claim 1, wherein the length of

the spot-form joining parts is between about 2 mm and about 15 mm and wherein the distance

between consecutive spot-form joining parts is between about 10 mm and about 30 mm.

25. (Currently amended) The cleaning tool sheet of claim [15] 14, wherein the spot-

form joining parts are oriented in a line that is positioned between the central joining part and the

portion of the non-woven sheet having the plurality of cuts.

26. (Currently amended) A cleaning tool sheet and holding member comprising:

a first fiber bundle being laminated on one side of a base sheet, the base sheet and

the first fiber bundle being joined at a central joining part and at spot-form joining parts formed

intermittently along a spot-form line in a direction crossing a flow direction of fibers of the first

fiber bundle to bond a first portion of fibers in the first fiber bundle only by the central joining

part and to bond a second portion of fibers in the first fiber bundle with the spot-form joining

parts and with the central joining part;

a holding sheet bonded to the base sheet to provide a space for receiving the

holding member; and

{00251701.DOC/}

a second fiber bundle joined to the first fiber bundle at the central joining part along a direction crossing a flow direction of the fibers, and

wherein the central joining part and the spot-form line are positioned along respective edges of the space for receiving a holding member, and

wherein the holding member has legs with protrusions for securing the cleaning tool sheet onto the holding member.

- 27. (New) The cleaning tool sheet of claim 1, wherein said first and second portions of the fiber bundle which extend from the central joining part and the spot-form joining parts are liberated from the base sheet, and the fiber bundle comprises movable fibers having respectively different lengths between distal ends and fixed ends formed respectively by the central joining part and the spot-form joining parts of the fiber.
- 28. (New) The cleaning tool sheet of claim 14, wherein said first and second portions of the fiber bundle which extend from the central joining part and the spot-form joining parts are liberated from the base sheet, and the fiber bundle comprises movable fibers having respectively different lengths between distal ends and fixed ends formed respectively by the central joining part and the spot-form joining parts of the fiber.
- 29. (New) The method of claim 20, wherein said first and second portions of the fiber bundle which extend from the central joining part and the spot-form joining parts are liberated from the base sheet, and the fiber bundle comprises movable fibers having respectively different

Ser. No. 10/577,992

Atty. Docket No. HOS-73

lengths between distal ends and fixed ends formed by the central joining part and the spot-form joining parts of the fiber.

30. (New) The cleaning tool sheet of claim 26, wherein said first and second portions of the first fiber bundle which extend from the central joining part and the spot-form joining parts are liberated from the base sheet, and the first fiber bundle comprises movable fibers having respectively different lengths between distal ends and fixed ends formed respectively by the central joining part and the spot-form joining parts of the fiber.